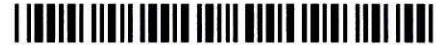




Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D3278-041**  
**Job Sheet 179491**



**Part No:** D3278-041

**Job Qty:** 30 ea

**Part Name:** Support Assembly



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 6/19/18

**Job Tracking No:**

**Due Date:** 7/6/18

**Created By:** Marie Lajeunesse

**Type:** SOLD

**Description:**

**Note:** DWG REV C IPP: A 04.04.19 New issue KJ/JLM IPP B 07.08.21 Chg rivet per PAR185 EC Verified by: JLM

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |             |
| 90    | Start up Operation | 30 Ea  |            | 7/6/18   | 0.00      | 0.00    | Start Up Small Fab-2  |           | JUL 12 2018 |
| 100   | Small Fab          | 30 pcs |            | 7/6/18   | 0.00      | 1.20    | Small Fab-3           |           |             |
| 110   | QC                 | 30 pcs |            | 7/6/18   | 0.00      | 0.00    | QC5                   |           |             |
| 120   | Small Fab          | 30 pcs |            | 7/6/18   | 0.00      | 1.20    | Small Fab-3           |           |             |
| 130   | QC                 | 30 pcs |            | 7/6/18   | 0.00      | 0.00    | QC5                   |           |             |
| 140   | Packaging          | 30 pcs |            | 7/6/18   | 0.00      | 0.00    | Packaging3-1          |           |             |
| 150   | QC21-SA            | 30 Ea  |            | 7/6/18   | 0.00      | 0.00    | QC21                  |           |             |

Part Op 100 - Rivet spacers with support as per Dwg D3278.

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - Assemble support as per Dwg D3278. \*\*\*DO NOT TIGHTEN BOLTS\*\*\* Identify as D3278-041

130 - QC5- Inspect part completeness to step on W/O

140 - Identify as per dwg & Stock Location:

150 - QC21- Final Inspection - Work Order Release

### Job BOM

| Part / Item   | Component Name | Quantity      | Operation             | Container |
|---------------|----------------|---------------|-----------------------|-----------|
| AN4-13A       | Bolt           | 60 Ea (2 ea)  | 90-Start up Operation |           |
| D2230-1       | Mounting Lug   | 60 Ea (2 ea)  | 90-Start up Operation |           |
| MS21042L4     | Nut            | 60 Ea (2 ea)  | 90-Start up Operation |           |
| NAS1149D0463J | Washer         | 120 Ea (4 ea) | 90-Start up Operation |           |
| D3278-1       | Support        | 30 Ea (1 ea)  | 100-Small Fab         |           |
| D3278-2       | Support        | 30 Ea (1 ea)  | 100-Small Fab         |           |
| D3278-3       | Spacer         | 30 Ea (1 ea)  | 100-Small Fab         |           |
| MS20426AD3-6  | Rivet          | 120 Ea (4 ea) | 100-Small Fab         |           |



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**Container No:** S092091



**Part:** D3278-041

**Job No:** 179491

**Serial No/Batch:** S092091

**Revision:**

**Inspector:**

**Exp Date:**

**Instructions:**

3 AM dart.quirion.sonia

Date: 07/16/18

**Job Allocations**

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | AN4-13A        | 60       | 2,243     | 0         |
|                       | D2230-1        | 60       | 109       | 0         |
|                       | MS21042L4      | 60       | 3,914     | 0         |
|                       | NAS1149D0463J  | 120      | 7,036     | 0         |
| 100-Small Fab         | D3278-1        | 30       | 116       | 0         |
|                       | D3278-2        | 30       | 126       | 0         |
|                       | D3278-3        | 30       | 60        | 0         |
|                       | MS20426AD3-6   | 120      | 392       | 0         |

**Part Specifications**

Specifications could not be found.

Plex 7/12/18 9:33 AM dart.quirion.sonia